

**Instructions for Use**  
 V90139UCH & V90139UCH2 (Universal Cylinder Holder and O-ring)  
 Assembly and Disassembly

Cat. No.: V90139UCHKIT, V90139UCH2KIT

**Halkey Roberts Cylinder Holder Assembly Instructions**

**Assembly**

(See figure)

- Step 1:** Install cylinder hand tight or to life jacket manufacturers recommendations.
- Step 2:** Slide the o-ring onto the holder and into the groove.
- Step 3:** Slide the holder and o-ring over the cylinder, the holder and o-ring assembly should be holding the manifold nut.

**Disassembly**

(See figure)

- Step 1:** Slide the holder and o-ring down so it's not holding on to the manifold nut.
- Step 2:** Unscrew the cylinder from the inflator.
- Step 3:** Remove the cylinder from holder and o-ring.

